

TAIYO AMERICA, INC.  
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**CERTIFICATE OF ANALYSIS and CONFORMANCE**

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: PSR-4000JA).

PSR-4000 LDI (US)

Lot # 0102647

Mfg. Date: 10-26-20  
Warranty Ends: 4-26-21

PROPERTY  
VISCOSITY

TEST METHOD

Toki Sangyo RE100U Viscometer  
5 rpms @ 25°C

MANUFACTURING SPECIFICATION

Before mixing: Report Only  
After mixing: 220 - 270 ps

RESULT

408 ps  
261 ps

THIXOTROPIC INDEX

Toki Sangyo RE100U Viscometer  
Viscosity ratio: 5 rpm / 50 rpm

After mixing: Report Only

1.5

FINENESS OF GRIND

TAI-0-0002

5 microns maximum

5 microns

VISUAL EXAMINATION

Microscopic examination:

1. 1-mil drawdown of wet film

No bubbles, pits, voids,  
particles, color differences.

Passed

2. Wet film drawdown on  
grind gauge

No bubbles, pits, voids,  
particles, color differences.

Passed

SCREENABILITY

Visual inspection of screen  
printed panel

No surface defects,  
such as bubbles, pinholes, etc.

Passed

TACK-DRY

Hot air convection oven  
80°C / 30 minutes

Tack-free to the touch

Passed

IMAGING

ORC HMW 680GW - 7 kW  
100 mJ / cm<sup>2</sup>

Stouffer 21 step: 12 - 16  
(clear on copper)

14

Horizontal Developer - 1% Na<sub>2</sub>CO<sub>3</sub>  
30°C (86°F) / 60 secs., 28 psi

RESISTANCE TO SOLDERING (\*)

260°C (500°F) / 30 sec x 1 cycle  
Rosin-based flux

No discoloration, peeling,  
or blistering

Passed

SOLVENT RESISTANCE (\*)

Immersion in PM Acetate  
20°C / 20 mins.

No swelling, softening,  
or blistering

Passed

PENCIL HARDNESS (\*)

TAI-0-0020

6H or greater

9H

ADHESION (\*)

TAI-0-0021

100/100 on copper

Passed

(\*) - Final cure for these tests was 60 minutes @ 150°C (302°F) in a convection oven

Verified By:

[Signature] P.C. SUPERVISOR 11/4/20  
Name, Title, Date