TAIYO AMERICA, INC.
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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.
This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (file #E166421, UL Name: PSR-4000JA).

PSR-4000 LDI (US) Black **Lot #** 010 2927 **Mfg. Date:** 10-29-20
Warranty Ends: 4-29-21

PROPERTY	TEST METHOD	MANUFACTURING SPECIFICATION	RESULT
VISCOSITY	Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	Before mixing: Report Only After mixing: 220 - 270 ps	442 ps 263 ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: Report Only	1.4
FINENESS OF GRIND	TAI-0-0002	5 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed ☑
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed ☑
SCREENABILITY	Visual inspection of screen printed panel	No surface defects, such as bubbles, pinholes, etc.	Passed ☑
TACK-DRY	Hot air convection oven 80°C / 30 minutes	Tack-free to the touch	Passed ☑
IMAGING	ORC HMW 680GW - 7 kW 100 mJ / cm² Horizontal Developer - 1% Na2CO3 30°C (86°F) / 60 secs., 28 psi	Stouffer 21 step: 12 - 16 (clear on copper)	13
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 30 sec x 1 cycle Rosin-based flux	No discoloration, peeling, or blistering	Passed ☑
SOLVENT RESISTANCE (*)	Immersion in PM Acetate 20°C / 20 mins.	No swelling, softening, or blistering	Passed ☑
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	8H
ADHESION (*		100/100 on copper	Passed ☑

(*) - Final cure

WARRANTY EXTENSION
This product has been retested by the Taiyo America Quality Control department and has been granted a warranty extension.
Warranty period ends:
05/29/21
Authorized By:
Luis Marquez
QC Supervisor

50°C (302°F) in a convection oven

Verified By:
[signature] Q.C. SUPERVISOR 11/6/20
Name, Title, Date

FRM-0-0202

01/04/12