TAIYO AMERICA, INC.

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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with Taiyo America's manufacturing specifications for this product.

This product meets all the requirements of IPC-SM-840E Classes H and T and Bellcore (Telecordia) GR-78-CORE and is UL recognized 94V-0 (File #E166421, UL Name: S-222NA).

S-222NA (402-LV)	Lot# 911,1927	Mfg. Date: \land 1 - \land 9 - \land Warranty Ends: \S - \land 9	9 - 20
PROPERTY VISCOSITY	TEST METHOD Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	MANUFACTURING SPECIFICATION Before mixing: Report Only	RESULT 3,800 cps 0,500 cps
	Brookfield DV-II Viscometer 10 rpms @ RT, spindle #6, 5 mins.	After mixing: 47,000 - 57,000 cps	52,800 cps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	After mixing: Report Only	2.0
FINENESS OF GRIND	TAI-0-0002	15 microns maximum	5 microns
VISUAL EXAMINATION	Microscopic examination:		
	1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed
	2. Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed 🗹
RESISTANCE TO SOLDERING (*)	260°C (500°F) / 10 sec x 3 cycles Rosin-based flux	No discoloration, peeling, or blistering	Passed
SOLVENT	Immersion in PM Acetate	No swelling, softening,	Passed 🕑
RESISTANCE (*)	20°C / 30 mins.	or blistering	8 H
PENCIL HARDNESS (*)	TAI-0-0020	6H or greater	•
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed

(*) - Final cure for these tests was 20 minutes @ 140°C (284°F) in a convection oven

Verified By			1 1
At.	Q.C.	JUPSRVISC	in 11/21/19
Name,		Title,	Date

FRM-0-0042