TAIYO AMERICA, INC.

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CERTIFICATE OF ANALYSIS and CONFORMANCE

This is to certify that the following product has been inspected prior to sale and shipment, and complies with the manufacturing specifications for this product.

This product meets all the requirements of Bellcore GR-78-CORE Issue 1, September 1997 for Legend and Marking Inks.

UVR-110W (USA)	Lot # 0010687	Mfg. Date: 01 - 06 - 20 Warranty Ends: 10 - 06	20
PROPERTY VISCOSITY	TEST METHOD Toki Sangyo RE100U Viscometer 5 rpms @ 25°C	MANUFACTURING <u>SPECIFICATION</u> 110 - 130 ps	RESULT ps
THIXOTROPIC INDEX	Toki Sangyo RE100U Viscometer Viscosity ratio: 5 rpm / 50 rpm	, 1.5 - 2.5	1.8
FINENESS OF GRIND	TAI-0-0002	17.5 microns maximum	7.5 microns
VISUAL EXAMINATION	Microscopic examination: 1. 1-mil drawdown of wet film	No bubbles, pits, voids, particles, color differences.	Passed []
•	Wet film drawdown on grind gauge	No bubbles, pits, voids, particles, color differences.	Passed U
SCREENABILITY	Visual inspection of coated panel	No surface defects, such as bubbles, pinholes, etc.	Passed 🔽
PENCIL HARDNESS (*)	TAI-0-0020	3H or greater	6 H
ADHESION (*)	TAI-0-0021	100/100 on copper	Passed

(*) - UV cure for these tests was 1.0 joules/cm² as measured by a ORC UV-350 radiometer using three high pressure mercury vapor lamps @ 80 W/cm.

Verified By:

me, Title, Date